What Professionals Should Ask Suppliers Before Purchasing a New Feeding System



The trouble with "bargain" equipment is you never stop paying for it!



Will your supplier be along for the ride if they sell only copied feeders and component parts?

Who supplies and makes ALL the products in your feeding system?

From start to finish, all Chore-Time feeding systems are designed and made in its Milford, Indiana facility and warranted by Chore-Time. The Company's continued design advancement, together with the use of raw materials that conform to Chore-Time's rigorous specifications, and its state-of-the-art manufacturing processes, work to ensure long-lasting feeding systems.



Thuy Nguyen and John Thai, Bentonville, AR

"We're 100-percent satisfied with Chore-Time on quality and on price. We believe part of our success is that we're using Chore-Time equipment."

How long do your products last?

With more than 60 years of experience,

Chore-Time has been manufacturing automated round-pan poultry feeders longer than any other company. Through the years, its products have proven their long-lasting performance in the field and, in many cases, distributors have seen the feeding systems used for decades. As a result, Chore-Time has gained a strong reputation as the market leader in the United States for feeding systems.

Who developed this feeding system technology?

Chore-Time pioneered the entire feeding system so that all components work together seamlessly. Additionally, innovations such as automated round-pan feeding, suspended feeding systems, centerless auger feed delivery systems with power units and gearheads, and feed flood windows are just a few of the technologies developed by Chore-Time. Many of these were so popular they became industry standards. The tradition continues today with the REVOLUTION® and LIBERTY® Broiler Feeders, groundbreaking products with additional innovations that are available only from Chore-Time.

Whose feeding systems are other top-performing growers using?

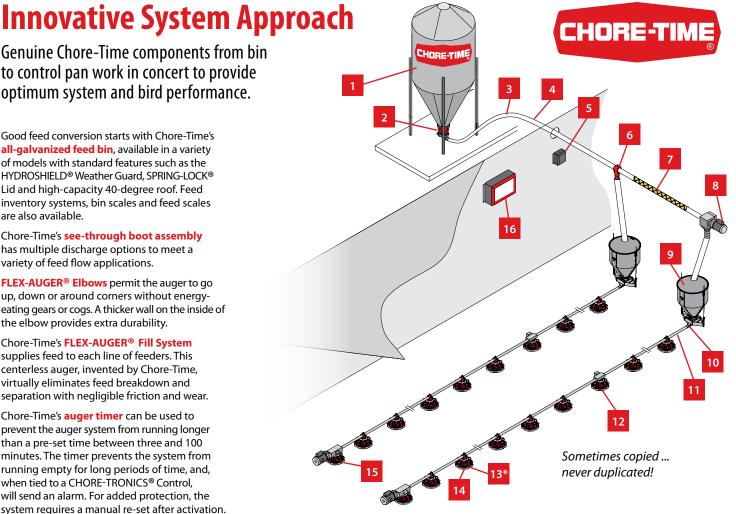
Because of the Company's deep experience, commitment to innovation and reputation for reliable products, **the majority of top U.S. growers use Chore-Time feeding systems**. Just ask your local integrator representative what feeding system is in use by growers settling in the top 25 percent. Chances are good the answer will be Chore-Time.

What level of service can I expect you to provide?

Chore-Time's authorized independent distributors are trained to design, bid, install, service and warrant feeding systems with fast turnaround times. They also have **spare parts and service available when you need them.** Their well-trained service technicians receive ongoing training from Chore-Time to keep your operation running day and night, and they stand behind their feeding systems with Chore-Time's warranty of one year from installation on the complete feeding system supplemented by 10 years on tubes and augers, as well as 5 years on pans, prorated after three years. (See Chore-Time's complete written warranty for full warranty details.)

Genuine Chore-Time components from bin to control pan work in concert to provide optimum system and bird performance.

- 1 Good feed conversion starts with Chore-Time's all-galvanized feed bin, available in a variety of models with standard features such as the HYDROSHIELD® Weather Guard, SPRING-LOCK® Lid and high-capacity 40-degree roof. Feed inventory systems, bin scales and feed scales are also available.
- Chore-Time's see-through boot assembly has multiple discharge options to meet a variety of feed flow applications.
- 3 FLEX-AUGER® Elbows permit the auger to go up, down or around corners without energyeating gears or cogs. A thicker wall on the inside of the elbow provides extra durability.
- 4 Chore-Time's FLEX-AUGER® Fill System supplies feed to each line of feeders. This centerless auger, invented by Chore-Time, virtually eliminates feed breakdown and separation with negligible friction and wear.
- 5 Chore-Time's auger timer can be used to prevent the auger system from running longer than a pre-set time between three and 100 minutes. The timer prevents the system from running empty for long periods of time, and, when tied to a CHORE-TRONICS® Control, will send an alarm. For added protection, the system requires a manual re-set after activation.
- Outlet drops are placed wherever needed on the FLEX-AUGER® Fill System to bring feed to feeder line hoppers. Drops include a shutoff provision.
- 7 Chore-Time's centerless, low-energy-use fill system and feeder line augers efficiently pull feed through the enclosed tubes.
- 8 The fill system power unit mounts at the end of the FLEX-AUGER® Fill System to rotate the auger and fill the feeder line hoppers. It includes a motor specifically designed for this application along with Chore-Time's unique, proven gearhead.
- 9 Chore-Time's durable polypropylene feeder line hoppers hold 150 pounds (68 kg) of feed to service feeder lines as the birds eat, allowing an ample supply of fresh feed. Each hopper is easy to remove for clean-out, thanks to the twist-lock bottom collar. The hopper features a smooth interior surface and 60-degree slope to improve feed flow with no corners where feed could hang up.



- 10 Below the feeder line hoppers, Chore-Time's intake boot, anchor and bearing assembly and cannon ball help ensure that feed flows freely into the feeder line tube and auger.
- Chore-Time's roll-formed feeder line tube is fully galvanized inside and out with a sturdy reinforcing seam where others use welds that can rust, leak or catch feed. Notches in the seam hold pans securely in position over feed outlets in the tube.
- Chore-Time intermediate control pans are used for partial house brooding and signal the control pans to cycle the feeder line on or off to fill feeders up to the intermediate pan.
- (*Not shown) Chore-Time's newest broiler feeder is its KONAVI® Feeder whose patented configuration lets even day-old chicks eat from outside the pan. The feeder's cone design also discourages birds from stepping into the pan which helps keep feed clean and uncontaminated.

- Chore-Time's REVOLUTION® Broiler Feeder introduced Chore-Time's scalloped comfort grill and innovative Rotary Gate method of flood feed level adjustment. With the Rotary Gate, the flood level can be adjusted progressively as birds grow, even when the feeders are no longer resting on the floor. A floor flood model of the REVOLUTION® Feeder is also available.
- 15 Chore-Time control pans and applicationspecific power units cycle the feeder line on when the feed level in the pans gets low. Motors are sealed against dust and designed to meet the duty cycle of broiler feeding systems.
- Chore-Time offers a variety of feeder control options, including its proven CHORE-TRONICS® Whole-House Controls, featuring easy expandability and built-in peripherals.



Let's grow together®

www.choretime.com

Find your authorized independent distributor at choretime.com/distributor

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